

	Doral Lights 85		Doral Lights Menthol 85	
	CI 5-84	CI 6-86	CI 5-84	CI 6-86
<u>SMOKE</u>				
Butt Length, mm	34	34	34	34
FTC Tar, mg/cigt.	12.4	11.9	13.0	11.8
Nicotine, mg/cigt.	0.81	0.73	0.80	0.69
Puffs/cigt.	6.6	6.7	6.7	6.4
Filtration Eff., %	50	54	49	55
Filler Rod TPM, mg/cigt.	29.7	28.8	30.6	29.6
CO, mg/cigt.	13.7	14.6	13.6	15.1
<u>CIGARETTE</u>				
Total RTD, mm of H ₂ O	132	140	140	141
Static Burn. Time, min.	-	7.4	-	7.2
Length, mm	84.4	83.9	83.6	84.0
Circumference, mm	24.9	24.9	25.0	25.0
<u>PAPER</u>				
Components				
Type	Cit.	Cit.	Cit.	Cit.
Percent	0.5	0.5	0.4	0.6
Porosity, sec.	25	21	23	21
<u>FILTER</u>				
RTD, mm of H ₂ O	86	87	89	87
Length, mm	26.9	26.9	27.0	27.1
Weight, g	0.17	0.17	0.17	0.17
Fiber denier/shape	3.1/Y	3.1/Y	3.2/Y	3.1/Y
Tipping Paper Length, mm	31	31	31	31
Ventilation, %	None	None	None	None
<u>FILLER</u>				
Total Alkaloids, % (DWB)	1.59	1.63	1.55	1.71
Total Red. Sugars, % (DWB)	6.7	9.4	7.0	9.2
Wt. of Tob., g (Corrected to 12.5% O.V.)	0.596	0.604	0.592	0.596
Rod Density, g/cc	0.207	0.215	0.206	0.210
Reconstituted Tob., %	32	30	32	30
E.S., %	None	None	None	None
Expanded Tobacco, %	38	37	38	37
Soluble Ammonia, %	0.26	0.17	-	-
<u>MENTHOL, MG/CIGT.</u>				
Smoke	-	-	0.54	0.59
Filler	-	-	2.3	2.7
Filter	-	-	1.3	1.1

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	Doral Lights 100		Doral Lights Menthol 100	
	CI 5-84	CI 6-86	CI 5-84	CI 6-86
<u>SMOKE</u>				
Butt Length, mm	38	38	38	38
FTC Tar, mg/cigt.	13.1	12.0	13.8	12.0
Nicotine, mg/cigt.	0.91	0.82	0.85	0.80
Puffs/cigt.	8.9	8.8	8.7	8.4
Filtration Eff., %	49	52	47	54
Filler Rod TPM, mg/cigt.	30.9	30.4	32.4	28.7
CO, mg/cigt.	14.0	13.7	13.2	14.3
<u>CIGARETTE</u>				
Total RTD, mm of H ₂ O	118	118	118	114
Static Burn, Time, ² min.	-	7.5	-	6.7
Length, mm	99.0	98.9	99.0	98.8
Circumference, mm	25.0	25.0	24.7	24.9
<u>PAPER</u>				
Components				
Type	Cit.	Cit.	Cit.	Cit.
Percent	0.4	0.4	0.4	0.5
Porosity, sec.	29	21	25	21
<u>FILTER</u>				
RTD, mm of H ₂ O	82	79	82	80
Length, mm	30.8	31.0	30.9	31.0
Weight, g	0.18	0.18	0.18	0.18
Fiber denier/shape	3.4/Y	3.5/Y	3.4/Y	3.6/Y
Tipping Paper Length, mm	35	35	35	35
Ventilation, %	19	21	19	20
<u>FILLER</u>				
Total Alkaloids, % (DWB)	1.63	1.64	1.44	1.70
Total Red. Sugars, % (DWB)	7.0	9.6	7.5	9.1
Wt. of To b., g (Corrected to 12.5% O.V.)	0.708	0.721	0.708	0.712
Rod Density, g/cc	0.206	0.214	0.212	0.211
Reconstituted Tob., %	32	30	32	30
E.S., %	None	None	None	None
Expanded Tobacco, %	38	37	38	37
Soluble Ammonia, %	0.31	0.25	-	-
<u>MENTHOL, MG/CIGT.</u>				
Smoke	-	-	0.65	0.61
Filler	-	-	2.8	3.3
Filter	-	-	1.1	1.1